

Work Order ID 74532

Friday, September 30, 2011 11:46:42 AM



Rush

Page 1

Item ID: D206-642-249

Accept



Setup Start



Revision ID:

Item Name: Run-on Landing Wearplate

Stop



Start Date: 9/30/2011 Start Qty: 4.00

Req'd Qty: 2.00

Cust Item ID:

Customer:

for Oct 11th

Reference:

Approvals:

Process Plan:

MMK

Date:

11-09-30

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

O

Pto →

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-642-249
CHG001

Scholar

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11-10-5

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Scholar



W/O:		74532 WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D266-642-249 PAR #: N/A Fault Category: Production Engineering NCR: Yes No DQA: A Date: 11.10.18
11-899 Resolution: Rework Disposition: Rework QA: N/C Closed: ck Date: 11/10/18

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/10/14	#100	Parts missing from w/o but are on 72N. Also in correct P/W in w/o.	S 11/10/14	ADD missing Part to Kit D2649 B 72841 Qty x2 re kit	Pu 11/10/14	S x4 11/10/14	S 11/10/14	S 11/10/14
		RL LOA when config not Bom.	OST 02	AND Parts with correct washer AN360 C10L AN360 C10L (NAS 114910332R) B 119124 Qty + 7 per kit	11/10/14	S x4 11/10/14	OST 02 11/10/14	S 11/10/14
				correctly update Bom + w/o. ADD copy of new/w/o to Bom AS Ref. (see copy attached from D.D.)				S 11/10/14

NOTE: Date & initial all entries

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Item ID: D206-642-249

Accept

Revision ID:

Item Name: Run-on Landing Wearplate

Start Date: 9/30/2011 Start Qty: 2.00

Required Date: 10/11/2011 Req'd Qty: 2.00

Reference:



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Memo Identify and pack for shipping as per PPP D206-642-249 Location: _____ PPP rev: <u>A</u>	0.00						11/10/14	(40)
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/10/14

MR

11-10-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 74532

Parent Item: D206-642-249

Parent Item Name: Run-on Landing Wearplate



Start Date: 9/30/2011

Required Date: 10/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev B 10.02.23 per DSI9497 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S+ D3805-047 		Manufactured	No			110	Each	0.0000	1	74622			
Wearplate Assembly Aft, High Gear													
S+ D3805-043 		Manufactured	No			110	Each	0.0000	1	74623			
Wearplate Assembly Fwd, High Gear													
S+ AN3-36A 		Purchased	No			110	Each	251.0000	7	14			
Bolt													

Location

ST353

15072

15924

Loc Qty

251

70

181

Loc Code

AN960JD10

NAS1149D0363J

Purchased

No



Washer

NAS1149CU 3325

D 2649

110

Each

0.0000

7

14



m118077 14x Sp 11-10-5

m118612 14x P 11/10/14
NEBUTAS SUP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 74532

Parent Item: D206-642-249

Parent Item Name: Run-on Landing Wearplate

Start Date: 9/30/2011

Required Date: 10/11/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

11,307.00



Nut



14

Location

Loc Qty

Loc Code

ST300

2307

117441

16

117601

148

117885

143

118451

1000

118927

1000

ST516

6000

119017

6000

ST518

3000

119075

3000

D3873-1

Manufactured

No

110

Each

599.0000



Bushing



14

28

Location

Loc Qty

Loc Code

ST084

4

68247

4

ST088

595

64760

1

70690

47

71837

87

73399

60

73829

400

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries








4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

ITEM	QTY -215	QTY -216	QTY -217	QTY -218	QTY -251	QTY -249	PART NUMBER	DESCRIPTION
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
						X	D206-642-249	RUN-ON WEARPLATE KIT
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2651-1	* PLUG ⁽¹⁾
2B					8		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					1	1	D3805-043	* FWD WEARPLATE ASSY
21A					1	1	D3807-3	* GASKET ⁽³⁾
22A					1	1	D3805-047	AFT WEARPLATE ASSY
22B					1	1	D3807-7	* GASKET ⁽⁴⁾
26A					7	7	AN3-36A	BOLT
26B					7	7	NAS1149C0332R	WASHER (OR AN960C10L)
26C					7	7	MS21042-3	NUT (OR MS21042L3)
26D					14	14	D3873-1	* BUSHING
27						2	D2649	SPACER
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

- NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-043 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-047 ASSEMBLY ABOVE

Bill of Materials - Detail

Item ID: D206-642-249

Status	Item ID	Rev	Name	Start Date	Quantity Per	UOM	Scrap %	Route Seq ID	Sort	Comments	Stop Date	Date Last Mod	Add Date
	D2649		Cross Bolt Spacer	14/10/2011	2.0000	Each	0 %	110	0			14/10/2011 11:...	14/10/2011
	D3805-047		Wearplate Assem...	05/12/2009	1.0000	Each	0 %	110	1			05/12/2009 7:0...	05/12/2009
	D3805-043		Wearplate Assem...	05/12/2009	1.0000	Each	0 %	110	2			05/12/2009 7:0...	05/12/2009
	AN3-36A		Bolt	23/02/2010	7.0000	Each	0 %	110	3			23/02/2010 10:...	23/02/2010
	NAS1149C0332R		Washer	14/10/2011	7.0000	Each	0 %	110	4			14/10/2011 11:...	14/10/2011
	MS21042L3		Nut	24/06/2009	7.0000	Each	0 %	110	5			05/12/2009 6:1...	05/12/2009
	D3873-1		Bushing	05/12/2009	14.0000	Each	0 %	110	6			05/12/2009 7:1...	05/12/2009